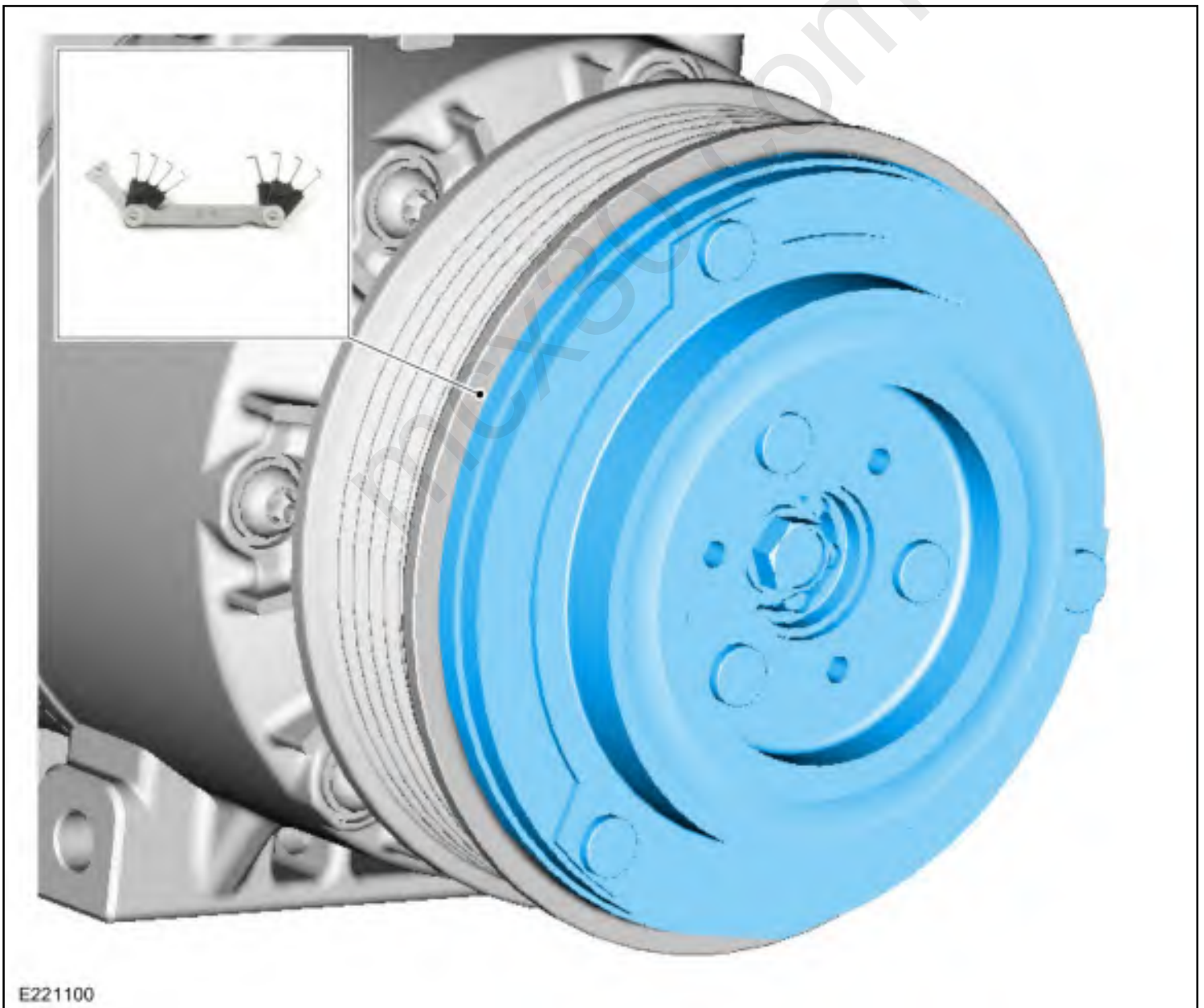


Air Conditioning (A/C) Clutch Air Gap Adjustment

Activation

1. **NOTE:** Compressor with a spring rubber clutch shown others similar.

Check the A/C clutch air gap at 3 equally spaced places between the clutch plate and the A/C clutch pulley. Refer to Specifications in Group 412.

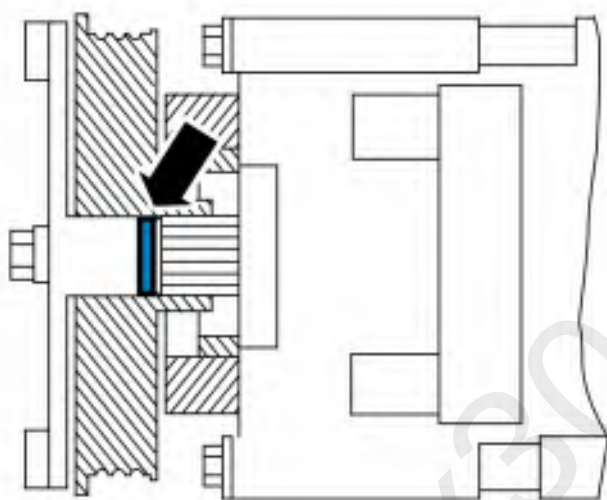




2. Remove the A/C clutch. Refer to Air Conditioning A/C Clutch and Air Conditioning A/C Clutch Field Coil procedure in Group 412.
3. **NOTE:** *For some vehicles a shim kit may only be available with the A/C clutch assembly.*

Add or remove spacers between the clutch plate hub and the compressor shaft until the clearance is within specification. Refer to Specifications in Group 412.

Torque: 159 lb.in (18 Nm)



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